

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Code 23385
Product Name Orion 23 ES 9000

Other means of identification

Recommended use of the chemical and restrictions on use

Use only for the purpose on the product label.

Details of the supplier of the safety data sheet

Manufacturer / Manufactured For

Seatex, Ltd.
 445 TX Hwy 36
 Rosenberg, TX 77471
 Phone: (713) 357-5300

Emergency telephone number

24 Hour Emergency Phone Number 1-800-535-5053

2. HAZARDS IDENTIFICATION

Classification

Acute toxicity - Oral	Category 5
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Acute aquatic toxicity	Category 3
Chronic aquatic toxicity	Category 3

Label elements

Emergency Overview

Danger

Hazard statements

May be harmful if swallowed
 Causes severe skin burns and eye damage
 Harmful to aquatic life with long lasting effects



Appearance Yellow

Physical state Liquid

Odor Earthy scent

Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Precautionary Statements - Response

Specific Treatment (See Section 4 on the SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek immediate medical attention/advice.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If irritation persists or burns occur, get medical attention.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Drink plenty of water. See a physician immediately.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed. Keep from freezing. Keep away from water, metals, acids, organic halogens, oxidizing material, glycols, reducing sugars (fructose, galactose) and organic nitro compounds. Keep out of reach of children.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

Other Information

Unknown Acute Toxicity

0.3% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Sodium Hydroxide	1310-73-2	10-30	*
Tetrasodium EDTA	64-02-8	3-7	*
Trisodium nitrilotriacetate	5064-31-3	.1-1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Skin Contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. For minor skin contact, avoid spreading material on unaffected skin. If irritation persists or burns occur, get medical attention. For severe burns, immediate medical attention is required.

Eye contact

Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

Inhalation

Remove to fresh air. Get medical attention for any breathing difficulty.

Ingestion

Rinse mouth. Do NOT induce vomiting. Seek immediate medical attention/advice.

Self-protection of the first aider

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms

Causes severe skin burns and eye damage. Ingestion causes acute irritation and burns to the mucous membranes of the mouth, trachea, esophagus and stomach.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions

Do not allow into any sewer, on the ground or into any body of water. Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Dilute spilled material with dilute acetic acid (vinegar) to less than pH of 10. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers.

Incompatible materials

Keep away from water, metals, acids, organic halogens, oxidizing material, glycols, reducing sugars (fructose, galactose) and organic nitro compounds. Strong acids. Aluminum.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies. <i>NIOSH IDLH Immediately Dangerous to Life or Health</i>
Other Information	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).
<u>Appropriate engineering controls</u>	
Engineering Controls	Showers, Eyewash stations & Ventilation systems.
<u>Individual protection measures, such as personal protective equipment</u>	
Eye/face protection	Tight sealing safety goggles. Face protection shield.
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators or air purifying respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
General Hygiene	When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Yellow
Odor	Earthy scent
Odor threshold	No Information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.5 - 13.5	1% solution
Specific Gravity	1.24	
Viscosity	No Information available	
Melting point/freezing point	No Information available	
Boiling point / boiling range	No Information available	
Flash point	> 331 ° F	
Evaporation rate	No Information available	
Flammability (solid, gas)	No Information available	
Upper flammability limit:	No Information available	
Lower flammability limit:	No Information available	
Vapor pressure	No Information available	
Vapor density	No Information available	
Water solubility	No Information available	
Partition Coefficient (n-octanol/water)	No Information available	
Autoignition temperature	No Information available	
Decomposition temperature	No Information available	

Other Information

Density Lbs/Gal	No Information available
VOC Content (%)	No Information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Contact with moisture or water may generate sufficient heat to ignite nearby combustible material. Contact with metals may evolve flammable hydrogen gas.

Conditions to avoid

Keep from any possible contact with water. Exposure to air or moisture over prolonged periods. Elevated temperature.

Incompatible materials

Keep away from water, metals, acids, organic halogens, oxidizing material, glycols, reducing sugars (fructose, galactose) and organic nitro compounds. Strong acids. Aluminum.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Oxides of carbon. Toxic fumes of sodium oxide.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Product Information	No data available
Inhalation	Causes burns.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin Contact	The product causes burns of eyes, skin and mucous membranes.
Ingestion	Causes burns. May be harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Trisodium nitrilotriacetate 5064-31-3	= 1100 mg/kg (Rat)	-	> 5 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No Information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Corrosivity Causes burns. Extremely corrosive and destructive to tissue. Risk of serious damage to eyes.

Sensitization No Information available.

Germ cell mutagenicity No Information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Trisodium nitrilotriacetate 5064-31-3	-	Group 2B	-	X

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity No Information available.

STOT - single exposure No Information available.

STOT - repeated exposure No Information available.

Chronic toxicity

Chronic exposure to corrosive fumes/gases may cause erosion of the teeth followed by jaw necrosis. Bronchial irritation with chronic cough and frequent attacks of pneumonia are common. Gastrointestinal disturbances may also be seen. Avoid repeated exposure. Possible risk of irreversible effects.

Target organ effects EYES, Respiratory system, Skin.

Aspiration hazard No Information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0.3% of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION

Ecotoxicity

9.64% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Sodium Hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-
PROPRIETARY	-	> 100: 96 h Rainbow Trout mg/L LC50	-
Tetrasodium EDTA 64-02-8	1.01: 72 h Desmodesmus subspicatus mg/L EC50	59.8: 96 h Pimephales promelas mg/L LC50 static 41: 96 h Lepomis macrochirus mg/L LC50 static	610: 24 h Daphnia magna mg/L EC50
Sodium Chloride 7647-14-5	-	5560 - 6080: 96 h Lepomis macrochirus mg/L LC50 flow-through 6420 - 6700: 96 h Pimephales promelas mg/L LC50 static 4747 - 7824: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 12946: 96 h Lepomis macrochirus mg/L LC50 static 6020 - 7070: 96 h Pimephales promelas mg/L LC50 static 7050: 96 h Pimephales promelas mg/L LC50 semi-static	340.7 - 469.2: 48 h Daphnia magna mg/L EC50 Static 1000: 48 h Daphnia magna mg/L EC50
Trisodium nitrilotriacetate 5064-31-3	560 - 1000: 96 h Chlorella vulgaris mg/L EC50	72 - 133: 96 h Oncorhynchus mykiss mg/L LC50 static 175 - 225: 96 h Lepomis macrochirus mg/L LC50 static 252: 96 h Lepomis macrochirus mg/L LC50 470: 96 h Pimephales promelas mg/L LC50 static 93 - 170: 96 h Pimephales promelas mg/L LC50 flow-through 560 - 1000: 96 h Poecilia reticulata mg/L LC50 semi-static 560 - 1000: 96 h Poecilia reticulata mg/L LC50 114: 96 h Pimephales promelas mg/L LC50 560 - 1000: 96 h Oryzias latipes mg/L LC50 560 - 1000: 96 h Oryzias latipes mg/L LC50 semi-static	560 - 1000: 48 h Daphnia magna mg/L LC50
Sodium Sulfate 7757-82-6	-	13500: 96 h Lepomis macrochirus mg/L LC50 13500 - 14500: 96 h Pimephales promelas mg/L LC50 3040 - 4380: 96 h Lepomis macrochirus mg/L LC50 static 6800: 96 h Pimephales promelas mg/L LC50 static	630: 96 h Daphnia magna mg/L EC50 2564: 48 h Daphnia magna mg/L EC50
Benzene, C10-16-alkyl derivatives 68648-87-3	1000: 96 h Pseudokirchneriella subcapitata mg/L EC50	1000: 96 h Oncorhynchus mykiss mg/L LC50	0.009: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No Information available.

Bioaccumulation

No Information available.

Other adverse effects

No Information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Sodium Hydroxide 1310-73-2	Toxic Corrosive

14. TRANSPORT INFORMATION

The shipping classification information in this section (Section 14) is meant as a guide to the overall classification of the product. However, transportation classifications may be subject to change with changes in package size. Consult shipper requirements under 49 CFR, IATA and IMDG to assure regulatory compliance.

DOT

DOT Proper Shipping name UN1760, Corrosive Liquid, n.o.s. (contains Sodium hydroxide and ethylenediaminetetraacetic acid, tetrasodium salt), 8, PG II

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory.

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List.

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances.

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical Name	CWA - Reportable	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous
---------------	------------------	------------------------	---------------------------	-----------------

	Quantities			Substances
Sodium Hydroxide 1310-73-2	1000 lb	-	-	X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium Hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Sodium Hydroxide 1310-73-2	X	X	X
Sodium Sulfate 7757-82-6	-	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

HMIS Health hazards 3 Flammability 1 Physical hazards 1 Personal protection X

Legend

N/A - Not Applicable

N/E - Not Established

N/D - Not Determined

N/K - Not Known

Revision Date

02-Jun-2015

Revision Note

No Information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet